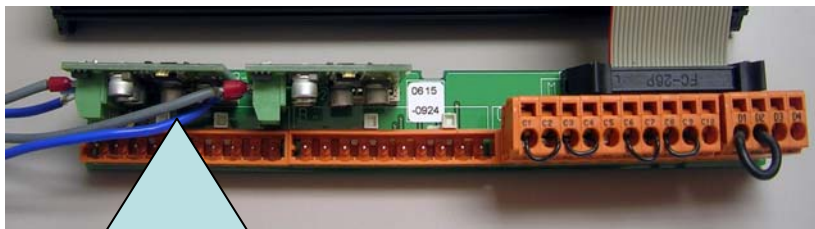
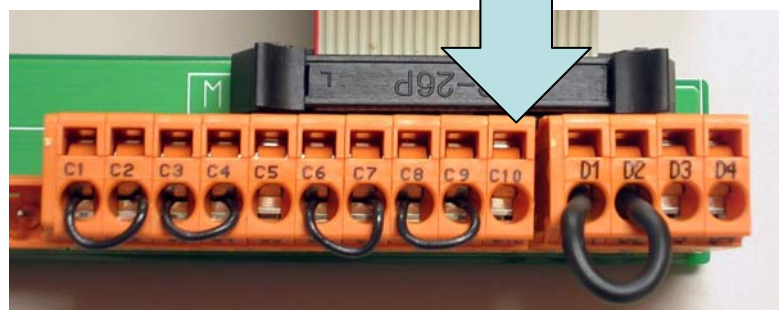


TCP-51 & 101 Self (Auto) Configuration

1. Disconnect power
2. Jumper C1 & C2, C3 & C4, C6 & C7 AND C8 & C9
3. Connect wiring for safety beams, lock, etc.
 - a. Jumper D1 & D2 for bi-part, TX9200 RH & TX9300 LH (clockwise motor direction)
 - b. Remove jumper on D1 & D2 for TX9200 LH & TX9300 RH (counter-clockwise motor direction)
 - c. Safety beams: 0, 1 or 2
4. Connect power
5. Disconnect jumpers from Step 2
 - * Make sure safety beams are not interrupted
6. Reinstall jumper on D1 & D2 if removed in Step 3.b.
7. Operator will make a self (auto) configuration run



SAFETY
BEAMS (IF
EQUIPPED)



JUMPERS