

### 7.3 Programming Table

#### (Teach-In Solid 0 flashing "0")

Simultaneously press and release the yellow and blue buttons for 1 second,  
 Immediately press the yellow button and a solid 0 will display,  
 Immediately press the blue button and a flashing "0" will display,  
 Immediately open the door to 90 degrees at a fast speed, hold the door open  
 for the amount of hold open time, allow the door to spring close to the full  
 closed position then Immediately push the door open 6" and release,  
 The door will automatically open displaying a flashing "1" for opening  
 A flashing "2" for hold open time  
 Then a flashing "3" for the closing cycle  
 When the door reaches the full closed position the display will stop flashing  
 and the point LED will display again.

Solid Numbers = Function				Factory settings	
0.	Teach-In 5 ... 9 only 0 ... 4 general	motion control** opening speed open-position ** hold-open time closing speed motion control** opening speed open-position ** hold-open time closing speed	1.2 ° off 0.3 ° 0.5 ° 1.2 ° 2.4 ° 4.8 ° 9.5 ° 14.4 ° 19.3 °	0.2 s 0.4 s 0.8 s 1.2 s 1.6 s 2.0 s 2.4 s 2.8 s 3.2 s 3.6 s	12 ° 4 ° 8 ° 12 ° 16 ° 20 ° 24 ° 28 ° 32 ° 36 ° (slow) max.
1.	Push-and-Go*				
2.	Reverse on obstruction Safety device bodyguard Safety device swing side Safety device push side				
3.	Delay time to open				
4.	Fail safe output Fail secure output Message door OPEN Message door CLOSED Step control Time control				
5.	Close check angle				
6.	Close check speed				
7.	Reverse on Obstruction force				
8.	Open and Close speed adjustment governor				
9.	Reset, special functions				

Flashing Numbers = Parameter

\* All angular data is related to the drive shaft, not to door leaf  
 \*\* Removes 2 second delay from Primary / Secondary setup

= Key switch